

**MOISTURE ADSORPTION ISOTHERMS
AND
ADSORPTION ISOSTERIC HEAT
OF
DRY GROUND MEAT**

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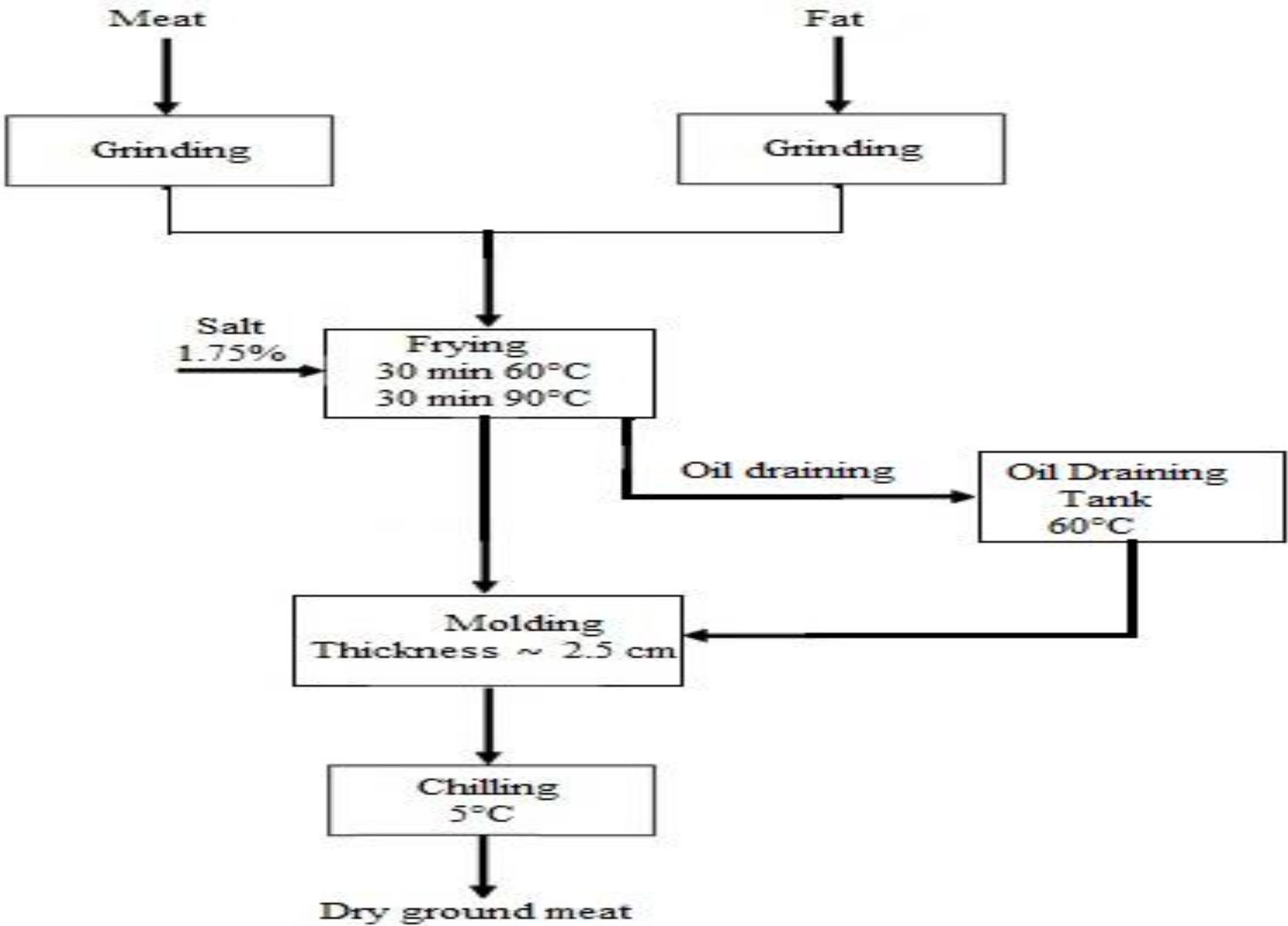


Figure 1. Block diagram of dry ground meat production

Materials and Methods

Materials

Dry ground meat samples with triplicate, which were produced on separate processing days by the same production technique, were purchased from a local company (Kavdirlar, Nevşehir, Turkey).

Methods

Physicochemical Analysis

pH

Moisture

Fat

Protein

Ash

(Ockerman, 1985)

Thiobarbituric acid reactive substances (TBARS)

(Lemon, 1975)

Adsorption isotherms

Saturated salt solutions and relative humidity values

LiCl 11.30%,

KCH₃COO 23.11%,

MgCl₂ 33.07%,

K₂CO₃ 43.16%,

Mg (NO₃)₂ 54.38%,

NaNO₂ 65.40%,

NaCl 75.47%,

KCl 85.11% and

BaCl₂ 90.69%

The temperatures used for the adsorption isotherms:

5, 15 and 25°C.

Fitting of adsorption data to various isotherm equations

The experimental data obtained were applied to different isotherm equations that are as follows: Iglesias-Chirife, Oswin, BET, Harkins-Jura, Smith, Henderson, Halsey, GAB, Peleg, modified Chung-Pfost, modified Oswin. The goodness of fit as applied to the experimental data were evaluated through the determination coefficient (R^2) and mean relative percentage deviation (P).

$$R^2 = 1 - \frac{\text{Residual sum of squares}}{\text{Corrected sum of squares}} \quad (1)$$

$$P = \frac{100}{n} \sum_{i=1}^n \frac{|X_i - X_{pi}|}{X_i} \quad (2)$$

Isosteric heat of adsorption

The isosteric heats of adsorption were calculated by using Eq. (3), which originates from the Clausius–Clapeyron equation, to the adsorption isotherms at different temperatures.

$$\frac{d \ln a_w}{d \left[\frac{1}{T} \right]} = - \frac{Q_n^{\text{st}}}{R} \quad (3)$$

The isosteric heat of sorption (Q^{st}) is calculated by including the latent heat of vaporization for pure water (L_r) to the net isosteric heat of sorption (Eq. (4)), considering L_r as the average value for the temperatures taken into account (2466.18 J/g for 5–25 °C).

$$Q^{\text{st}} = Q_n^{\text{st}} + L_r \quad (4)$$

Results and Discussion

Physicochemical analysis

Table 1. Physicochemical characteristics of dry ground meat samples

pH	6.26±0.03
Moisture (%)	51.82±0.10
Protein (%)	24.62±0.18
Fat (%)	21.52±0.48
Ash (%)	2.04±0.22
TBARS (µmol MDA/ kg)	6.28±0.17

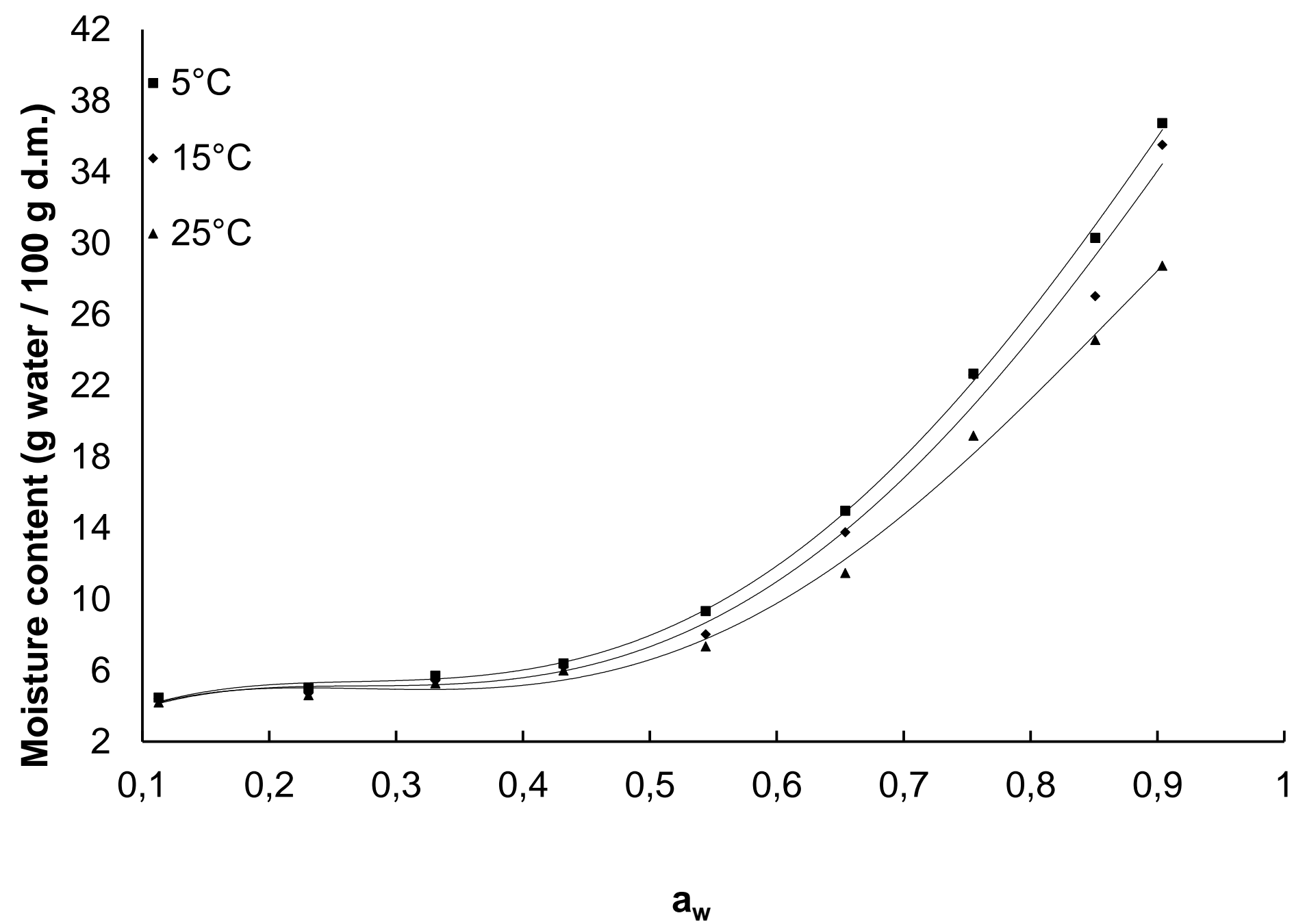


Figure 2. Moisture adsorption isotherms of dry ground meat samples at 5°C, 15°C and 25°C.

Isotherm equation	a_w (range)	Temperature (°C)	Constant parameter	Determination coefficient (R ²)	P (%)
Iglesias and Chirife $\ln(m + (m^2 + m_{0.5})^2) = p + b(a_w)$	0.1-0.9	5°C	b=2.83 p=1.60	0.951	0.16
		15°C	b=2.77 p=1.58	0.938	0.43
		25°C	b=2.57 p=1.60	0.939	0.29
Oswin $\ln m = \ln k + n \ln\left(\frac{a_w}{1-a_w}\right)$	0.1-0.9	5°C	n=0.56 k=10.12	0.939	15.44
		15°C	n=0.55 k=9.55	0.926	17.00
		25°C	n=0.51 k=8.72	0.929	15.78
BET $\frac{a_w}{m(1-a_w)} = \frac{1}{(m_0 c)} + \frac{(c-1)}{(m_0 c)} a_w$	0.1-0.9/0.1-0.5	5°C	C=46.94/60.34 m ₀ =4.35/4.04	0.866/0.973	12.28/5.76
		15°C	C=44.62/166.41 m ₀ =4.07/3.53	0.868/0.998	11.78/5.29
		25°C	C=35.44/-53.75 m ₀ =3.24/3.32	0.869/0.999	12.33/1.52
Harkins-Jura $\frac{1}{m^2} = \left(\frac{B}{A}\right) - \left(\frac{1}{A}\right) \log a_w$	0.1-0.9	5°C	A=16.34 B=-0.05	0.960	13.37
		15°C	A=15.65 B=-0.03	0.941	14.44
		25°C	A=14.53 B=-0.02	0.960	13.00
Smith $m = W_0 - W \ln(1 - a_w)$	0.1-0.9	5°C	W=15.60 W ₀ =0.28	0.978	19.11
		15°C	W=14.74 W ₀ =0.31	0.968	21.22
		25°C	W=12.08 W ₀ =0.49	0.969	18.00
Henderson $\ln[-\ln(1 - a_w)] = \ln k + n \ln m$	0.1-0.9	5°C	n=0.78 k=14.96	0.880	23.33
		15°C	n=0.77 k=14.03	0.861	26.11
		25°C	n=0.71 k=12.47	0.864	23.55
Halsey $\ln m = \left[\frac{1}{n} \ln C\right] - \left(\frac{1}{n}\right) \ln\left[\ln \frac{1}{a_w}\right]$	0.1-0.9	5°C	n=1.28 c=11.87	0.969	12.11
		15°C	n=1.30 c=11.45	0.961	12.44
		25°C	n=1.40 c=12.65	0.964	11.22

Isotherm equation α	a_w (range) α	Temperature η ($^{\circ}\text{C}$) α	Constant parameters α	Determination coefficient (R^2) α	P (%) α
GAB η $\frac{a_w}{m} = a a_w^2 + \beta a_w + \gamma$ $\left[\frac{-1}{(4\alpha\gamma - \beta^2)} \right]^{\frac{1}{2}}$ $c = \left[\beta - \frac{\left(\frac{1}{m_m}\right)}{(-2\gamma)} \right]$ $K = \frac{1}{m_m c \gamma}$	0.1-0.9 α	5 $^{\circ}\text{C}$ η	$m_m=4.33$ η $c=1.01$ η $K'=28.23$ η	0.850 η	12.60 η
		15 $^{\circ}\text{C}$ η	$m_m=3.94$ η $c=1.03$ η $K'=41.07$ η	0.856 η	14.58 η
		25 $^{\circ}\text{C}$ α	$m_m=3.69$ η $c=0.95$ η $K'=92.02$ α	0.891 α	7.13 α
		5 $^{\circ}\text{C}$ η	$A=46.33$ η $B=3.37$ η $C=3.72$ η $D=-0.10$ η	0.998 η	4.49 η
		15 $^{\circ}\text{C}$ η	$A=44.36$ η $B=3.43$ η $C=3.38$ η $D=-0.14$ η	0.990 η	7.25 η
		25 $^{\circ}\text{C}$ α	$A=36.13$ η $B=3.34$ η $C=3.35$ η $D=-0.12$ α	0.993 α	6.19 α
Modified-Chung-Pfost η $M = -\frac{1}{c} \ln \left[\frac{(t+b) \ln(a_w)}{-a} \right]$	0.1-0.9 α	5 $^{\circ}\text{C}$ η	$a=78.76$ η $b=34.24$ η $c=0.09$ η	0.931 η	28.22 η
		15 $^{\circ}\text{C}$ η	$a=34.87$ η $b=2.40$ η $c=0.92$ η	0.918 η	31.67 η
		25 $^{\circ}\text{C}$ α	$a=557.54$ η $b=230.96$ η $c=0.11$ α	0.921 α	20.11 α
		5 $^{\circ}\text{C}$ η	$A=-3.86 \times 10^{-4}$ η $B=7.73 \times 10^3$ η $C=0.59$ η	0.978 η	14.22 η
		15 $^{\circ}\text{C}$ η	$A=-7.74 \times 10^4$ η $B=5.16 \times 10^3$ η $C=0.60$ η	0.971 η	15.01 η
		25 $^{\circ}\text{C}$ α	$A=1.73 \times 10^4$ η $B=-690.73$ η $C=0.56$ α	0.966 α	14.89 α
Modified-Oswin η $\left(\frac{a_w}{1-a_w} \right)^c$	0.1-0.9 α	5 $^{\circ}\text{C}$ η	$A=-3.86 \times 10^{-4}$ η $B=7.73 \times 10^3$ η $C=0.59$ η	0.978 η	14.22 η
		15 $^{\circ}\text{C}$ η	$A=-7.74 \times 10^4$ η $B=5.16 \times 10^3$ η $C=0.60$ η	0.971 η	15.01 η
		25 $^{\circ}\text{C}$ α	$A=1.73 \times 10^4$ η $B=-690.73$ η $C=0.56$ α	0.966 α	14.89 α

	Temperature (°C)	BET	GAB
Monolayer moisture content	5	4.35/4.04	4.33
	15	4.07/3.53	3.94
	25	3.24/3.32	3.69

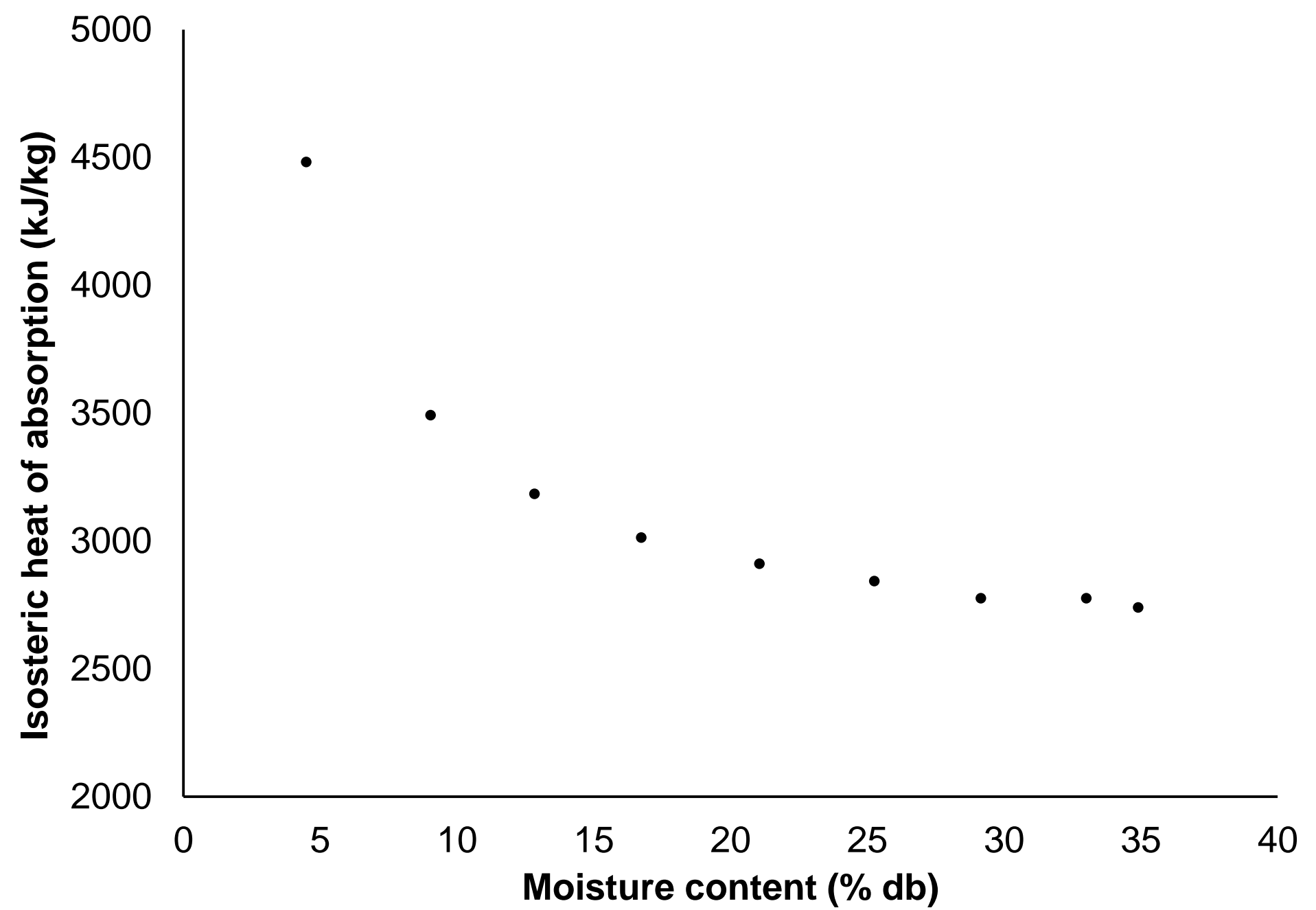


Figure 3. Isosteric heat of adsorption of dry ground meat samples

Conclusion

The sorption isotherms of dry ground meat samples were type II isotherm pattern that is commonly observed in high protein content food products. The equilibrium moisture content relationship of the dry ground meat samples in the studied temperatures were best described by the Iglesias-Chirife and Peleg models.

The background features a dense pattern of light blue water droplets of various sizes. On the left side, there are two overlapping geometric shapes: a dark grey triangle pointing downwards and a red triangle pointing upwards, both with thin white outlines.

THANKS FOR YOUR ATTENTION

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